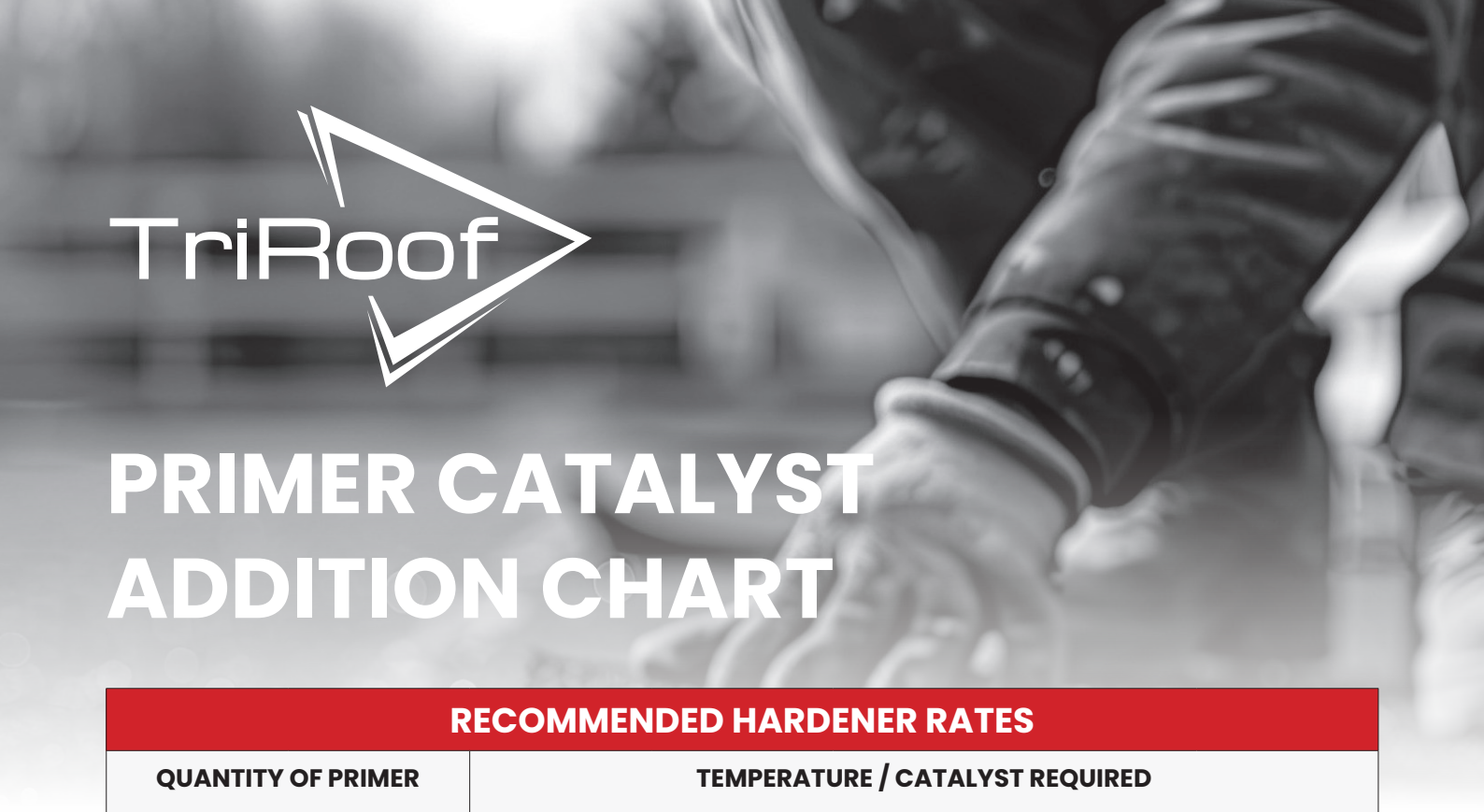

TriRoof

PRIMER CATALYST ADDITION CHART

RECOMMENDED HARDENER RATES						
QUANTITY OF PRIMER		**TEMPERATURE / CATALYST REQUIRED**				
Litres	**Kilograms**	**5-7 °C**	**8 - 12 °C**	**13 - 17 °C**	**18 - 23 °C**	**24 - 30 °C**
		5%	**4%**	**3%**	**2%**	**1%**
1	1.191	60g	50g	35g	25g	12g
2	2.382	120g	95g	70g	50g	25g
3	3.573	180g	140g	110g	70g	35g
4	4.764	240g	190g	140g	95g	50g
5	5.955	300g	240g	180g	120g	60g
6	7.146	360g	285g	215g	145g	70g
7	8.337	416g	335g	250g	165g	85g
8	9.528	476g	380g	285g	190g	95g
9	10.719	535g	428g	320g	215g	110g
10	11.91	595g	475g	360g	240g	120g

IMPORTANT: The temperature ranges shown are to be used as a guide to the amount of hardener to use. Always test the pot life in the prevailing conditions by performing a test mix at the suggested hardener start level before you start laying the resin to determine actual hardener level.

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