TriRoof

FLEX CATALYST ADDITION CHART

RECOMMENDED HARDENER RATES					
QUANTITY OF TOPCOAT		**TEMPERATURE / CATALYST REQUIRED**			
Litres	**Kilograms**	**5-7 °C**	**8 - 12 °C**	**13 - 17 °C**	**18 - 30 °C**
		5%	**4%**	**3%**	**2%**
1	1.457	75g	60g	45g	30g
2	2.914	145g	120g	90g	60g
3	4.317	220g	175g	130g	90g
4	5.828	290g	230g	175g	120g
5	7.285	365g	290g	220g	145g
6	8.742	440g	350g	260g	175g
7	10.199	510g	410g	305g	205g
8	11.656	580g	470g	350g	235g
9	13.113	655g	525g	400g	260g
10	14.57	730g	580g	440g	290g

BPO Catalyst is available in 50g tubes



IMPORTANT: The temperature ranges shown are to be used as a guide to the amount of hardener to use. Always test the pot life in the prevailing conditions by performing a test mix at the suggested hardener start level before you start laying the resin to determine actual hardener level. Ask your distributor about TriRoof Accelerators for cold weather applications (as low as 1°C deck temperature).

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