TriRoof

COMPLETE GRP SYSTEM CATALYST ADDITION CHART

CATALYST ADDITION CHART				
Ambient temperature	Hot 27-30°C	Warm 19-26°C	Moderate 12-18°C	Cold 5-11°C
Percentage catalyst	1%	2%	3%	4%
Weight of resin	Catalyst Usage			
1 kg	10 ml	20 ml	30 ml	40 ml
2 kg	20 ml	40 ml	60 ml	80 ml
3 kg	30 ml	60 ml	90 ml	120 ml
4 kg	40 ml	80 ml	120 ml	160 ml
5 kg	50 ml	100 ml	150 ml	200 ml
6 kg	60 ml	120 ml	180 ml	240 ml

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