

RESIN ORTHO CLEAR CASTING

Product Name:	Resin ORTHO Clear Casting 1570439 Rev. 0
Revision Date:	15-Dec-2022 According to Regulation (EC) No. 1907/2006

1. Identification of the substance/mixture and of the company/undertaking

1.1. Product Identifier

Product Name:	Resin ORTHO Clear Casting
Chemical Name:	Unsaturated Polyester Resin
Pure Substance/Mixture:	Mixture

1.2. Product relevant identified uses of the substance or mixture and uses advised against

Identified uses:	Resins for composites. Contact us before using for food contact application.
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1.3. Details of the supplier of the safety data sheet

Tricel Composites (GB) Limited

Unit A, Foxway,
Off Atkinson Street,
Leeds, West Yorkshire,
LS10 1PS.
Tel: +44 (0)113 270 3133

Tricel Composites (NI) Limited

Unit 4, Milltown Ind. Estate, Greenan
Road. Warrenpoint, Newry
Co. Down,
BT34 3FN.
Tel: +44 (0)284 175 3738

1.4. Emergency Telephone Number

Emergency medical information: 8am-10pm (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9 DOV2NO, Ireland.

Telephone Number: +353 (0)1 809 2166

Leeds:	Newry:
Tel: +44 (0)113 270 3133	Tel: +44 (0)284 175 3738

1.4.1. Poison Information Centre Telephone Number

European emergency phone number: 112

UK: National Poisons Emergency Number : 0344 892 0111

Ireland: National Poisons Information Centre (NPIC) Telephone Healthcare Professionals : +353 (01) 809 2566. (24 hour service) Telephone Members of Public: +353 (01) 809 2166. (8.00 a.m. to 10.00 p.m. 7 days a week)

2. Hazards Identification

2.1. Classification of the substance or mixture

Classification of the substance or mixture - GHS/CLP (n° 1272/2008)

Skin Corrosion/Irritation	Category 2 - (H315)
Serious Eye Damage/Eye Irritation	Category 2 - (H319)
Skin Sensitization	Category 1 - (H317)
Reproductive Toxicity	Category 2 - (H361d)
Specific Target Organ Toxicity (Single Exposure)	Category 3 - (H335)
Specific target organ toxicity - repeated exposure	Category 1 - (H372)
Chronic Aquatic Toxicity	Category 3 - (H412)
Flammable liquids	Category 3 - (H226)

2.2. Label elements



Signal Word: Danger

Contains: Methyl methacrylate, Styrene

2.2.1. Hazard Statements

Hazard statements

H315 - Causes skin irritation

H317 - May cause an allergic skin reaction H319 - Causes serious eye irritation

H335 - May cause respiratory irritation

H361d - Suspected of damaging the unborn child

H372 – Causes damage to organs through prolonged or repeated exposure if inhaled

H412 – Harmful to aquatic life with long lasting effects

Physical hazards

H226 – Flammable liquid and vapour

EU H –Phrases

EUH208 – Contains phthalic anhydride- May produce an allergic reaction.

2.2.2. Precautionary Statements

P210 – Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking

P243 – Take action to prevent static discharges

P260 – Do not breathe vapour

P273 – Avoid release to the environment

P280 – Wear protective gloves/protective clothing/eye protection/face protection
P302 + P352 – IF ON SKIN: Wash with plenty of soap and water

P304 + P340 – IF INHALED: Remove person to fresh air and keep comfortable for breathing

P305 + P351 + P338 – IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P403 + P233 – Store in a well-ventilated place. Keep container tightly closed

2.3. Other Hazards

PBT/vPvB see section 12.5.

3. Composition/Information on Ingredients

3.1. Mixtures

Hazardous Components

Chemical Name	EC-No	REACH Registration Number	CAS-No	Weight percent	GHS Classification	M-Factor (acute)	M-Factor (chronic)	Concentration limit (%)
Styrene	202-851-5	01-2119457861-32	100-42-5	30 - 35	Flam. Liq. 3 (H226) Repr. 2 (H361d) Acute Tox. 4 (H332) Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) Asp. Tox. 1 (H304) STOT SE 3 (H335) STOT RE 1 (H372) Aquatic Chronic 3 (H412)			
Methyl methacrylate	201-297-1	01-2119452498-28	80-62-6	3 - 5	Flam. Liq. 2 (H225) STOT SE 3 (H335) Skin Irrit. 2 (H315) Skin Sens. 1 (H317)			
phthalic anhydride	201-607-5	01-2119457017-41	85-44-9	0.1 - < 1	Acute Tox. 4 (H302) Skin Irrit. 2 (H315) Skin Sens. 1 (H317) Eye Dam. 1 (H318) Resp. Sens. 1 (H334) STOT SE 3 (H335)			

Additional information Acute Toxicity Estimate See Section 11 for more information

For the full text of the H-Statements mentioned in this Section, see Section 16

4. First Aid Measures

4.1. Description of First Aid Measures

General advice	Show this safety data sheet to the doctor in attendance Do not breathe dust/fume/gas/mist/vapours/spray
Eye Contact	Rinse thoroughly with plenty of water, also under the eyelids. Keep eye wide open while rinsing. If symptoms persist, call a physician
Skin contact	Wash off immediately with soap and plenty of water removing all contaminated clothes and shoes If skin irritation persists, call a physician
Inhalation	Move to fresh air If not breathing, give artificial respiration Consult a physician
Ingestion	Do NOT induce vomiting Rinse mouth. Consult a physician
Protection of first-aiders	Use personal protective equipment See section 8 for more information

4.2. Most important symptoms and effects, both acute and delayed

Eye Contact	Irritating to eyes
Skin contact	Irritating to skin May produce an allergic reaction.

Inhalation

Harmful: danger of serious damage to health by prolonged exposure through inhalation
Irritating to respiratory system May produce an allergic reaction.

Ingestion

Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

4.3. Indication of any immediate medical attention and special treatment

Notes to physician

No information available

5. Firefighting Measures

5.1. Extinguishing media

Suitable Extinguishing Media:

Dry chemical, Foam, Carbon dioxide (CO₂), (closed systems)

Extinguishing Media Which Must not be Used for Safety Reasons:

Do not use a solid water stream as it may scatter and spread fire.

5.2. Special Hazards arising from substance or mixture

Special exposure hazards arising from the substance or preparation itself, combustion products, resulting gases:

Vapours may form explosive mixtures with air. Most vapours are heavier than air. They will spread along ground and collect in low or confined areas (sewers, basements, tanks) Heating or fire can release toxic gas : Carbon monoxide

5.3. Advice for Firefighters

Special protective equipment for fire-fighters

Wear self-contained breathing apparatus
and protective suit

Other information

Cool containers / tanks with water spray.
Fire residues and contaminated fire
extinguishing water must be disposed of in
accordance with local regulations.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Personal precautions

Remove all sources of ignition
Heat, flames and sparks.
Take precautionary measures against static
charges.
Ensure adequate ventilation
Use personal protective equipment

For emergency responders

Avoid breathing vapours or mists In the event of fire
and/or explosion do not breathe fumes. Use
personal protective equipment

6.2. Environmental Precautions

Environmental precautions The product should not be allowed to enter drains, water courses or the soil. Do not flush into surface water or sanitary sewer system

6.3. Methods and Material for Containment and Cleaning Up

Methods for cleaning up Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13) Use clean non-sparking tools to collect absorbed material

6.4. Reference to other sections

Reference to other sections See section 8 for more information See Section 12 for additional Ecological Information

7. Handling and Storage

7.1. Precautions for safe handling

Precautions for safe handling Avoid static electricity build up with connection to earth

Use only in area provided with appropriate exhaust ventilation

In case of insufficient ventilation, wear suitable respiratory equipment

For personal protection see section 8

**Prevention of fire
and explosion**

Keep away from open flames, hot surfaces and sources of ignition Empty containers may contain flammable or explosive vapours

Hygiene measures

When using, do not eat, drink or smoke Wash hands before breaks and at the end of workday. Provide regular cleaning of equipment, work area and clothing

7.2. Conditions for safe storage, including any incompatibilities

**Technical measures/Storage
conditions**

Keep in a dry, cool and well-ventilated place.

Keep at temperature not exceeding 30°C

Keep away from heat and sources of ignition.

Materials to avoid

Strong oxidizing agents, Peroxides, Reducing agents

Packaging material

metallic GRP Tanks (Reinforced Glass Polyester)

Unsuitable materials for containers

copper, Copper alloys, Bronze, Zinc

7.3. Specific end use(s)

Specific use(s)

No information available

8. Exposure Controls/Personal Protection

8.1. Control Parameters

Occupational Exposure Limits

Chemical Name	European Union	ACGIH OEL (Ceiling)	The United Kingdom	Ireland
Styrene 100-42-5	-	ACGIH (2020): TLV-TWA: 10 ppm TLV-STEL/C: 20 ppm Notes: OTO, A3, BEI Critical effects: CNS and hearing impairment, URT irr, peripheral neuropathy visual disorders	STEL 250 ppm STEL 1080 mg/m ³ TWA 100 ppm TWA 430 mg/m ³	TWA 20 ppm TWA 85 mg/m ³ STEL 40 ppm STEL 170 mg/m ³
Methyl methacrylate 80-62-6		TWA 50 ppm, STEL 100 ppm (2007)	STEL 100 ppm STEL 416 mg/m ³ TWA 50 ppm TWA 208 mg/m ³	TWA 50 ppm STEL 100 ppm
phthalic anhydride 85-44-9		TWA 1 ppm	STEL 12 mg/m ³ TWA 4 mg/m ³ Sen+	TWA 4 mg/m ³ STEL 12 mg/m ³ Sensitizer

Special hazards arising from the substance or mixture

Biological Standards

Derived No Effect Level (DNEL)

Derived No Effect Level (DNEL)				
Styrene (100-42-5)				
Type	DNEL oral	DNEL dermal	DNEL inhalation	Remark
Workers - Long Term - Systemic effect		406 mg/Kg bw/day	85 mg/m ³	
Workers - Acute Short Term - Local effect			306 mg/m ³	
Workers - Acute Short term - Systemic effect			289 mg/m ³	

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General Population – Acute Short Term – Local effect			182.7 mg/m ³	
General Population – Acute Short Term – Systemic effect			174.2 mg/m ³	
General Population – Long Term – Systemic effect	2.1 mg/Kg bw/day	343 mg/Kg bw/day	10.2 mg/m ³	

Methyl methacrylate (80-62-6)				
Type	DNEL oral	DNEL dermal	DNEL inhalation	Remark
Workers – Long Term – Systemic effect		13.67 mg/kg bw/day	208 mg/m ³	
Workers – Long Term – Local effect		1.5 mg/cm ²	208 mg/m ³	
Workers – Acute Short Term – Local effect		1.5 mg/cm ²		
General Population – Long Term – Systemic effect		8.2 mg/kg bw/day	74.3 mg/m ³	
General Population – Long Term – Local effect		1.5 mg/cm ²	104 mg/m ³	
General Population – Acute Short Term – Local effect		1.5 mg/cm ²		

phthalic anhydride (85-44-9)				
Type	DNEL oral	DNEL dermal	DNEL inhalation	Remark
Workers – Long Term – Systemic effect		10 mg/kg bw/day	32.2 mg/m ³	
General Population – Long Term – Systemic effect	5 mg/kg bw/day	5 mg/kg bw/day	8.6 mg/m ³	

Predicted No Effect Concentration (PNEC)

PNEC Component		
Styrene (100-42-5)		
Exposure	Type	PNEC
Fresh water	PNEC Aqua	0.028 mg/L
Marine water	PNEC Aqua	0.014 mg/L

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Intermittent use/release	PNEC Aqua	0.04 mg/L
Fresh water	PNEC Sediment	0.614 mg/Kg.dw
Marine water	PNEC Sediment	0.307 mg/Kg.dw
Terrestrial Compartment	PNEC Soil	0.2 mg/kg.dw
STP microorganisms	PNEC STP	5 mg/L

Methyl methacrylate (80-62-6)		
Exposure	Type	PNEC
Fresh water	PNEC Aqua	0.94 mg/L
Marine water	PNEC Aqua	0.94 mg/L
Intermittent use/release	PNEC Aqua	0.94 mg/L
Fresh water	PNEC Sediment	5.74 mg/kg sediment dw
Terrestrial Compartment	PNEC Soil	1.47 mg/kg soil dw
	PNEC STP	10 mg/L

phthalic anhydride (85-44-9)		
Exposure	Type	PNEC
Fresh water	PNEC Aqua	1 mg/L
Marine water	PNEC Aqua	0.1 mg/L
Intermittent use/release	PNEC Aqua	5.6 mg/L
	PNEC STP	10 mg/L
Fresh water	PNEC Sediment	3.8 mg/kg sediment dw
Marine water	PNEC Sediment	0.38 mg/kg sediment dw
Terrestrial Compartment	PNEC Soil	0.173 mg/kg soil dw

8.2. Exposure Controls

Occupational exposure controls

Engineering measures	Apply technical measures to comply with the occupational exposure limits. When working in confined spaces (tanks, containers, etc.), ensure that there is a supply of air suitable for breathing and wear the recommended equipment
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Personal protective equipment

General Information	Use personal protective equipment.
Respiratory protection	Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour) If exposure limits are likely to be exceeded / In case of insufficient ventilation wear suitable respiratory equipment : Breathing apparatus with filter Type A (Organic gases and vapours filter conforming to EN 14387, APF 40 < 1 hour, APF 200 > 1 hour)
Eye protection	Safety glasses with side-shields. Do not wear contact lenses.
Skin and body protection	Antistatic boots. Protective shoes or boots. Wear fire/flammable resistant/retardant clothing. Hand protection Wear chemically resistant gloves (tested to EN 374) in combination with 'basic' employee training Glove material : Neoprene , Nitriles , Viton (R) or Polyvinyl alcohol

Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Environmental exposure controls

Environmental exposure controls Do not allow material to contaminate ground water system.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Property	Values	Remark
Physical state	Liquid	
Colour	translucent	
Appearance		No data available
Particle size		No data available
Odour	Styrene	
Odour Threshold	0.15 ppm	Values related to styrene
pH		No data available
pH (as aqueous solution)		No data available
Melting point/range	- 30 °C	Values related to styrene
Freezing Point		No data available
Softening point		No data available
Boiling point	145 °C	Values related to styrene
Flash point	31 °C	Values related to styrene
Flammability Limit in Air		
Upper	6,1 – 6,8%	Values related to styrene
Lower	0,9 – 1,1%	Values related to styrene
Vapour pressure	6 hPa	20°C
Vapour density	3.6	Values related to styrene
Density	1.12 g/cm ³	25°C
Specific Gravity		No data available

Bulk density		No data available
Water solubility		No data available
Solubility in other solvents		No data available
Partition coefficient:		
n-octanol/water	3	Values related to styrene
Autoignition temperature	490 °C	Values related to styrene
Decomposition temperature		No data available
Viscosity, kinematic	313 mm ² /s	23°C
Viscosity, dynamic	350 mPa.s	23°C

9.2. Other Information

Information with regards to physical hazard classes

Property	Values	Remark
Explosives		No data available
Flammable gases		No data available
Aerosols		No data available
Oxidising gases		No data available
Gases under pressure		No data available
Flammable liquids		No data available
Flammable solids		No data available
Pyrophoric liquids		No data available
Pyrophoric solids		No data available
Self-heating substances and Mixtures		No data available
Substances and mixtures which, in contact with water, emit flammable gases		No data available
Oxidising liquids		No data available
Oxidising solids		No data available
Oxidising Properties		No data available
Organic peroxides		No data available
Corrosive to metals		No data available
Desensitised explosives		No data available
Other safety characteristics		
Sensitivity to Mechanical Impact		No data available
SAPT (self-accelerating		

polymerisation temperature)	No data available
Formation of explosible dust/air	
Mixtures	No data available
Acid/alkaline reserve	No data available
Miscible	No data available
Conductivity	No data available
Corrosiveness	No data available
Gas group	No data available
Redox potential	No data available
Photocatalytic properties	No data available

10. Stability and Reactivity

10.1. Reactivity

Reactivity	Product may ignite and burn at temperatures exceeding the flash point
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10.2. Chemical stability

Stability	Stable under recommended storage conditions
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10.3. Possibility of hazardous reactions

Hazardous reactions	In use, may form flammable/explosive vapour-air mixture.
Hazardous polymerization	Polymerisation can occur

10.4. Conditions to avoid

Conditions to avoid	Heat, flames and sparks. Exposure to light. Take precautionary measures against static charges.
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10.5. Incompatible materials

Incompatible materials Strong oxidizing agents, Peroxides, Reducing agents

10.6. Hazardous decomposition Products

Hazardous decomposition

products Incomplete combustion and thermolysis produces potentially toxic gases such as carbon monoxide and carbon dioxide

11. Toxicological Information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Inhalation **Harmful:** danger of serious damage to health by prolonged exposure through inhalation
Irritating to respiratory system May produce an allergic reaction.

Ingestion Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation	Read-across (Analogy)
Styrene100-42-5	5000 mg/kg (Rat)	> 2000 mg/kg bw (Rat) 24h OECD 402	11.8 mg/L (Rat) 4h CSR	
Methyl methacrylate 80-62-6	> 5000 mg/kg bw (Rat) OECD 401	> 5000 mg/kg bw (Rabbit) OECD 402	29.8 mg/L (7093 ppm) (Rat) 4h (vapor) OECD 403	
phthalic anhydride 85-44-9	1530 mg/kg bw (Rat)	> 3160 mg/kg bw (Rabbit)	> 2.14 mg/L (Rat) 4h OECD 403	

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Skin corrosion/irritation

Chemical Name	Skin corrosion/irritation	Read-across (Analogy)
Styrene 100-42-5	Irritating to skin in vivo assay rabbit	
Methyl methacrylate 80-62-6	Irritating to skin rabbit Draize Test	
phthalic anhydride 85-44-9	Irritating to skin in vivo assay rabbit OECD 404	

Serious Eye Damage/Eye Irritation

Chemical Name	Serious Eye Damage/Eye Irritation	Read-across (Analogy)
Styrene 100-42-5	Irritating to eyes in vivo assay rabbit	
Methyl methacrylate 80-62-6	Mild eye irritation rabbit Draize Test	
phthalic anhydride 85-44-9	Irritating to eyes in vivo assay rabbit Draize Test	

Respiratory or skin sensitisation

May produce an allergic reaction.

Chemical Name	Respiratory or skin sensitisation	Read-across (Analogy)
Styrene 100-42-5	Does not cause skin sensitization Does not cause respiratory sensitization CSR	
Methyl methacrylate 80-62-6	May cause sensitisation by skin contact mouse OECD 429	
phthalic anhydride 85-44-9	May cause sensitisation by inhalation and skin contact in vivo assay guinea pig OECD 406	

Mutagenic Effects

in vitro study

Chemical Name	Ames test	Read-across (Analogy)
Styrene 100-42-5	Ambiguous In vitro gene mutation study in bacteria (S. typhimurium G46, TA1530, TA 1535, TA100, TA98, TA1538, TA 1537) OECD 471	
Methyl methacrylate 80-62-6	negative In vitro gene mutation study in bacteria OECD 471	
phthalic anhydride 85-44-9	negative In vitro gene mutation study in bacteria (S. typhimurium TA 1535, TA 1537, TA 98, TA100 and TA 102) (Escherichia coli WP2 uvrA) OECD 471	

Chemical Name	In vitro Mammalian Cell Gene Mutation Test	Read-across (Analogy)
Styrene 100-42-5	Ambiguous In vitro gene mutation study in mammalian cells hamster OECD 476	
phthalic anhydride 85-44-9	negative In vitro gene mutation study in mammalian cells hamster OECD 476	

Chemical Name	In vitro Mammalian Chromosome Aberration Test	Read-across (Analogy)
Styrene 100-42-5	positive Chromosome aberration test in vitro OECD 473 OECD 479	
phthalic anhydride 85-44-9	Ambiguous Chromosome aberration test in vitro hamster OECD 473	

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in vivo assay

Chemical Name	Unscheduled DNA Synthesis (UDS)	Read-across (Analogy)
Styrene 100-42-5	negative mouse OECD 486 OECD 474	
Methyl methacrylate 80-62-6	negative mouse OECD 478	

Carcinogenicity

Carcinogenicity				
Styrene (100-42-5)				
Routes of Exposure	Method	Species	Dose	Evaluation
Inhalation	OECD 453	rat	NOAEC systemic (carcinogenicity) ≥ 4.34 mg/L air (nominal)	negative
Inhalation	OECD 453	mouse	LOAEC (carcinogenicity) female/male = 0.09 - 0.18 mg/L air resp., NOAEC (carcinogenicity) male = 0.09 mg/L air	positive
Oral	No information available	rat	NOAEL (carcinogenicity) ≥ 2000 mg/kg bw /day	positive
Oral	No information available	mouse	LOAEL (carcinogenicity) = 150 mg/kg bw /day	positive

Methyl methacrylate (80-62-6)				
Routes of Exposure	Method	Species	Dose	Evaluation
Inhalation	OECD 451	mouse	NOAEC (carcinogenicity, systemic toxicity) ≥ 4.1 mg/L air (male/female) LOAEC (local toxicity) = 2.05 mg/L air (male/female)	negative

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Inhalation	OECD 451	rat	NOAEC (carcinogenicity) >= 2.05 mg/L air (female) NOAEC (carcinogenicity) >= 4.1 mg/L air (male) NOAEC (systemic toxicity) >= 2.05 mg/L air (male/female) LOAEC (local toxicity) = 1.03 mg/L air (male/female)	negative
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phthalic anhydride (85-44-9)				
Routes of Exposure	Method	Species	Dose	Evaluation
Oral	No information available	mouse	NOAEL (carcinogenicity, male) = 3570 mg/kg bw/day (72w) NOAEL (carcinogenicity, female) = 1785 mg/kg bw/day (72w)	negative
Oral	No information available	rat	NOAEL (carcinogenicity) = 1000 mg/kg bw/day (105w)	negative

Reproductive toxicity

Reproductive toxicity				
Styrene (100-42-5)				
Routes of Exposure	Method	Species	Dose	Evaluation
Inhalation	No information available	rat	NOAEL/LOAEL (fertility) 60d = 100 - 200 mg/kg bw/day	positive
Oral	OECD 422	rat	NOAEL/LOAEL (fertility) 60d = 200 - 400 mg/kg bw/day	positive
Inhalation	OECD 416	rat	NOAEC (P, F1) = 0.64 mg/L air LOAEC (P, F1) = 2.13 mg/L air NOAEC (F2) = 0.21 mg/L	negative

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			air LOAEC (F2) = 0.64 mg/L air (70d)	
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Methyl methacrylate (80-62-6)				
Routes of Exposure	Method	Species	Dose	Evaluation
Oral	OECD 416	rat	NOAEL (general, systemic toxicity) = 50 mg/kg bw/day (male/female) NOAEL (fertility and reproductive performance) = 400 mg/kg bw/day (male/female) NOAEL (developmental toxicity) = 400 mg/kg bw/day (male/female)	negative

phthalic anhydride (85-44-9)				
Routes of Exposure	Method	Species	Dose	Evaluation
Oral	No information available	mouse	NOAEL (reproductive, male) = 3570 mg/kg bw/day (72w) NOAEL (reproductive, female) = 1785 mg/kg bw/day (72w)	negative
Oral	No information available	rat	NOAEL (reproductive, female) = 1000 mg/kg bw/day (105w)	negative

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Developmental Toxicity

Suspected of damaging the unborn child

Developmental Toxicity				
Styrene (100-42-5)				
Routes of Exposure	Method	Species	Dose	Evaluation
Inhalation	No information available	rat	NOAEC/LOAEC (maternal toxicity + developmental toxicity) >50d = 1.08 - 2.15 mg/L air	positive
Inhalation	OECD 414	rat	LOAEC (maternal toxicity) 6-15d = 1.28 mg/L air	positive
Inhalation	OECD 414	rat	NOAEC (developmental toxicity) 6-15d >= 2.56 mg/L air	negative
Inhalation	OECD 414	rabbit	NOAEC (maternal toxicity + developmental toxicity) 6-18d = 2.56 mg/L air	negative

Methyl methacrylate (80-62-6)				
Routes of Exposure	Method	Species	Dose	Evaluation
Inhalation	OECD 414	rat	LOEC (maternal toxicity) = 0.41 mg/L air NOAEC (fetotoxicity) >= 8.3 mg/L air NOAEC (teratogenicity) >= 8.3 mg/L air	negative
Oral	OECD 414	rabbit	NOAEL (maternal toxicity) = 50 mg/kg bw/day NOAEL (developmental toxicity) = 450 mg/kg bw/day	negative

phthalic anhydride (85-44-9)				
Routes of Exposure	Method	Species	Dose	Evaluation

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Oral	Read-across (Analogy) phthalic acid Cas N° : 88-99-3	rat	NOAEL (maternal toxicity) = 1000 mg/kg bw/day NOAEL (teratogenicity) = 1700 mg/kg bw/day	positive
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Specific target organ toxicity - single exposure:

May cause irritation of respiratory tract

Specific target organ toxicity - repeated exposure:

Causes damage to organs through prolonged or repeated exposure , target organ(s) : Central nervous system , Ears

STOT - repeated exposure				
Styrene (100-42-5)				
Routes of Exposure	Method	Species	Dose	Remarks
Inhalation	OECD 412	rat mouse	NOAEC male (28d) = 3.47 mg/L air NOAEC (ototoxicity) 28d = 2.13 mg/L air NOAEC (28d) = 0.181 mg/L air NOAEC (28d) = 0.688 mg/L air	
Inhalation	No information available	rat	NOAEC (nasal tract) = 0.85 mg/L air NOAEC (overall) = 2.13 mg/L air NOAEC (ototoxicity) = 0.85 mg/L air LOAEC (ototoxicity) = 3.41 mg/L air NOAEC (overall) = 2.13 mg/L air	
Oral	No information available	rat	NOAEL (toxicity) = 1000 mg/kg bw/day LOAEL (toxicity) = 2000 mg/kg bw/day	

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Oral	No information available	mouse	NOAEL (toxicity) = 150 mg/kg bw /day LOAEL (toxicity) = 300 mg/kg bw /day	
Inhalation	OECD 453	rat	LOAEC local (toxicity) = 0.21 mg/L air	

Methyl methacrylate (80-62-6)				
Routes of Exposure	Method	Species	Dose	Remarks
Oral	OECD 453	rat	NOAEL (male/female) >= 2000 ppm NOAEL (male) >= 124.1 mg/kg bw/day NOAEL >= 164 mg/kg bw/day	
Inhalation	OECD 453	rat	NOAEC (90d) = 1000 ppm	

phthalic anhydride (85-44-9)				
Routes of Exposure	Method	Species	Dose	Remarks
Oral	No information available	rat	NOAEL = 1250 mg/kg bw/day LOAEL = 2500 mg/kg bw/day 7 weeks	
Oral	No information available	rat	NOAEL (105 weeks) = 500 mg/kg bw/day	
Oral	No information available	mouse	LOAEL (male) = 2340 mg/kg bw/day LOAEL (female) = 1717 mg/kg bw/day 72 weeks	

Aspiration hazard

Due to the viscosity, this product does not present an aspiration hazard.

11.2. Information on Other Hazards

Endocrine disrupting properties

No information available

Other information

None

12. Ecological Information

12.1. Toxicity

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Do not flush into surface water or sanitary sewer system

Acute aquatic toxicity - Component Information

Chemical Name	Toxicity to algae	Toxicity to daphnia and other aquatic invertebrates.	Toxicity to fish	Toxicity to microorganisms
Styrene 100-42-5	EC50 (72h) = 4.9 mg/L (Pseudokirchnerella subcapitata) EPA OTS 797.1050	EC50 (48h) = 4.7 mg/L (Daphnia magna) NOEC = 1.9 mg/L (Daphnia magna) OECD 202	LC50 (96h) = 4.02 - 10 mg/L (Pimephales promelas) OECD 203	EC (30min) = 500 mg/L (Activated sludge of a predominantly domestic sewage) OECD 209
Methyl methacrylate 80-62-6	EC50 (72h) > 110 mg/L (Selenastrum capricornutum) OECD 201	EC50 (48h) = 69 mg/L (Daphnia magna) OECD 202	LC50 (96h) = 79 mg/L (Oncorhynchus mykiss) OECD 203	EC3 (16h) = 100 mg/L (Pseudomonas putida) inhibition test, Bringmann-Kühn
phthalic anhydride 85-44-9	EC50 (72h) = 68 mg/L, NOEC (72h) = 32 mg/L (Pseudokirchnerella subcapitata) OECD 201	EC50 (48h) = 71 mg/L (Daphnia magna) OECD 202	LC50 (96h) > 99 mg/L (Oryzias latipes) OECD 203	EC50 (3h) > 1000 mg/L (Activated sludge), ISO 8192 EC50 (16h) = 13 mg/L (Pseudomonas putida), ISO 10712

Chronic aquatic toxicity - Component Information

Chemical Name	Toxicity to algae	Toxicity to daphnia and other aquatic invertebrates.	Toxicity to fish	Toxicity to microorganisms
Styrene 100-42-5		NOEC (21d) = 1.01 mg/L (Daphnia magna) LOEC (21d) = 2.06 mg/L (Daphnia magna) EC50 (21d) = 1.88 mg/L (Daphnia magna) OECD 203		
Methyl methacrylate 80-62-6	NOEC (72h) = 49 mg/L (Selenastrum capricornutum) OECD 201	NOEC (21d) = 37 mg/L (Daphnia magna) OECD 211	NOEC (35d) = 9.4 mg/L, LOEC (35d) = 18.8 mg/L (Danio rerio) OECD 210	NOEC (28d) > 1000 mg/kg soil dw OECD Chemicals Testing Program UPEC/3
phthalic anhydride 85-44-9		NOEC (reproduction) 21d = 16 mg/L, EC50 (reproduction) 21d = 42 mg/L (Daphnia magna) OECD 211	LC50 (7d) = 560 mg/L (Danio rerio), OECD 210 LOEC (total embryotoxicity) 60d = 32 mg/L, NOEC (mortality, length, weight, embryotoxicity) 60d = 10 mg/L, OECD 210	

Effects on terrestrial organisms - Component Information

Acute toxicity				
phthalic anhydride (85-44-9)				
Acute toxicity	Test Method	Species	Values	Remarks
plants		Lactuca sativa	EC50 (germination) = 731 mg/L	
Chronic toxicity				
Styrene (100-42-5)				
Chronic toxicity	Method	Species	Values	Remarks

MATERIAL SAFETY DATA SHEET

Toxicity to invertebrates	OECD 207	Eisenia foetida	LC50 (14d) = 120 mg/kg soil dw LOEC (burrowing time and mean percent weight change) = 65 mg/kg soil dw LOEC (survival) = 180 mg/kg soil dw NOEC (mean percent weight change) = 34 mg/kg soil dw	
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12.2. Persistence and degradability

Chemical Name	Biodegradation	Evaluation
Styrene 100-42-5	87% (20d) similar to OECD 301D	Readily biodegradable
Methyl methacrylate 80-62-6	94.3 % (14d) OECD 301 C	Readily biodegradable
phthalic anhydride 85-44-9	68 % (10d), 74 % (30d) OECD 301 D	Readily biodegradable

12.3. Bioaccumulative potential

Bioconcentration factor (BCF)		
Styrene (100-42-5)		
Method	Species	Bioconcentration factor (BCF)
Calculation method		74

Methyl methacrylate (80-62-6)		
Method	Species	Bioconcentration factor (BCF)
Calculation method QSAR		2.97

phthalic anhydride (85-44-9)		
Method	Species	Bioconcentration factor (BCF)

MATERIAL SAFETY DATA SHEET

Calculation method		3.16 - 3.4
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Chemical Name	log Pow
Styrene100-42-5	3
Methyl methacrylate 80-62-6	1.38
phthalic anhydride 85-44-9	1.6

12.4. Mobility in soil

Chemical Name	LogKoc	Koc
Styrene100-42-5	2.55	352
Methyl methacrylate 80-62-6	0.94 - 1.86	-
phthalic anhydride 85-44-9	-	31

12.5. Results of PBT and vPvB

Chemical Name	PBT	vPvB
Styrene100-42-5	This substance is not considered to be persistent, bioaccumulating nor toxic (PBT).	This substance is not considered to be very persistent nor very bioaccumulating (vPvB).
Methyl methacrylate 80-62-6	This substance is not considered to be persistent, bioaccumulating nor toxic (PBT).	This substance is not considered to be very persistent nor very bioaccumulating (vPvB).
phthalic anhydride 85-44-9	This substance is not considered to be persistent, bioaccumulating nor toxic (PBT).	This substance is not considered to be very persistent nor very bioaccumulating (vPvB).

12.6. Endocrine disrupting properties

Endocrine disrupting properties

No information available

12.7. Other Adverse Effects

None known.

13. Disposal Considerations

13.1. Waste Treatment Methods

Waste from Residues/Unused Products

- Dispose of in accordance with the European Directives on waste and hazardous waste.
- Do not flush into surface water or sanitary sewer system

Contaminated packaging

- Empty containers should be taken to an approved waste handling site for recycling or disposal.

Other information

- According to the European Waste Catalogue, Waste Codes are not product specific, but application specific.
- Waste codes should be assigned by the user based on the application for which the product was used.

14. Transport Information

14.1. UN number or ID number

ADR/RID	UN1866
IMDG/IMO	UN1866
ICAO/IATA	UN1866
ADN	UN1866

14.2. UN proper shipping name

ADR/RID

Resin solution

UN1866, RESIN SOLUTION, 3, PG III, (D/E)

IMDG/IMO

Resin solution

UN1866, RESIN SOLUTION, 3, PG III, (31°C c.c.)

ICAO/IATA

UN1866, RESIN SOLUTION, 3, PG III

ADN

Resin solution

UN1866, RESIN SOLUTION, 3, PG III

14.3. Transport hazard class(es)

ADR/RID

Hazard class 3

IMDG/IMO

Hazard class 3

ICAO/IATA

Hazard class 3

AND

Hazard class 3

14.4. Packing group

ADR/RID III

IMDG/IMO III

ICAO/IATA III

ADN III

14.5. Environmental hazards

ADR/RID No

IMDG/IMO No

Marine pollutant No

ICAO/IATA No

ADN No

14.6. Special precautions for user

ADR/RID

Classification Code F1

Tunnel restriction code (D/E)

Limited quantity 5 L

IMDG/IMO

EmS F-E, S-E

Limited quantity 5 L

ICAO/IATA

ERG Code 3L

Limited quantity 10 L

ADN

Classification Code F1

Limited quantity 5 L

ventilation VE01

Special precautions for users

Special precautions No information available

14.7. Maritime transport in bulk according to IMO instruments

Transport in bulk according to Annex II of MARPOL and the IBC Code not applicable

15. Regulatory Information

15.1. Safety, Health And Environmental Regulations / Legislation Specific For The Substance Or Mixture

Regulation (EC) No. 1907/2006 (REACH)

Regulation (EC) No. 1272/2008 (CLP)

Regulation (EU) No. 2020/878

Directive 88/642/EEC

Directive 98/24/EC

Directive 1999/92/EC

Directive 2012/18/EU

The mixture is subject to restrictions on use, see Annex XVII of the Regulation 1907/2006/EC (REACH): Column1, n°3; Column 1, n° 40.

European Union

National regulatory information

The United Kingdom

Avoid exceeding of the given occupational exposure limits (see section 8).

Ireland

Avoid exceeding of the given occupational exposure limits (see section 8).

15.2. Chemical Safety Assessment

Chemical Safety Report

Yes

Exposure scenario

Relevant information for risk control are communicated in the form of exposure scenario, attached to the safety data sheet.

16. Other Information

Full text of H-Statements referred to under sections 2 and 3

H225 - Highly flammable liquid and vapour

H226 - Flammable liquid and vapour

H302 - Harmful if swallowed

H304 - May be fatal if swallowed and enters airways

H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H318 - Causes serious eye damage

H319 - Causes serious eye irritation

H332 - Harmful if inhaled

H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled

H335 - May cause respiratory irritation

H361d - Suspected of damaging the unborn child

H372 - Causes damage to organs through prolonged or repeated exposure if inhaled

H412 - Harmful to aquatic life with long lasting effects

EUH208 - May produce an allergic reaction

Training Advice

Handle in accordance with good industrial hygiene and safety practice. To avoid risks to man and the environment, comply with the instructions for use.

Sources of key data used to

compile the datasheet

ECHA

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet