

POLYCOR ISO PA

GEL COAT

SPRAY

Date sheet n° : 4200

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DESCRIPTION

A pre-accelerated gel coat based on Isophthalic unsaturated polyester resin.

Cured using MEKP peroxide.

USE AREAS

This gel coat is formulated to meet the rigid requirements of transportation, boating and sanitary applications.

APPEARANCE

Product is available in clear, white, off-white and wide range of colours and can be colour matched according to a particular demand.

The product is formulated to assure complete hide in wet film thickness at 500µm. However some bright shades may have a hide slightly lower opacity.

APPLICATION

This gel coat is ready to be applied using airless spray equipment.

Mix the product slowly but thoroughly for 10 minutes prior to each shift start up. Apply the correct film thickness. A wet film thickness between 300 to 600µm is required ideally applied in 3 even passes.

Check that the correct level of MEKP is added. A level of 1,8% w/w is recommended. Do not use more than 3% w/w or lower than 1,2% w/w of MEKP catalyst.

Minimum application temperature : 15°C

This product is not designed for use with a roller or brush.

PROPERTIES / ADVANTAGES

The product is easy to use with highly controlled rheological properties providing high resistance to sagging.

This product has good resistance to yellowing over time.

This product has good gloss retention properties.

This product has good water resistance properties.

This product has resilient mechanical properties.

STORAGE / SHELF LIFE

Shelf-life : 4 Months .

When the product is sealed in its original packing, stored indoors away from direct sunlight and direct heat sources and ideally at ambient temperature between 15°C and 25°C .

FEATURES OF LIQUID PRODUCT

Properties	Test method	Conditions	Unit	Typical values
Density	MT-C G 001 O	25°C	g/cm ³	1,05 - 1,28
Solid content	MT-C G 001 C	15mn at 150°C	%	53 - 64
Viscosity	MT-C G 025 V	25°C - Spindle 4 - 4 rpm	mPa.s	11000 - 15000
Thixotropic index	MT-C G 025 V	2/20 rpm		6,0 - 7,5
Gel time	MT-C G 004 R	Catalyst : Low activity catalyst	min	12 - 15
Peak time	MT-C G 004 R		min	15 - 35
Peak exotherm	MT-C G 004 R	(200g - 25°C - 1,8% MEKP)	°C	150 - 210
Film cure	MT-C G 901 R	(500µ - 20°C - 2% MEKP)	min	45 - 60
Sag resistance	MT-C G 901 O		µm - wet	500
Hide	MT-C G 901 Q	Dependant upon colour	µm - wet	500 - 700
Colour	MT-C G 001 L			Depends colour

PROPERTIES OF THE CURED UNREINFORCED RESIN

Properties	Test method	Conditions	Unit	Typical values
H.D.T	ISO 75 - 2A (2013)	16h at 40°C	°C	54
Tensile strength	ISO 527 (2012)	16h at 40°C	MPa	59
Elongation at break	ISO 527 (2012)	16h at 40°C	%	3,8

For all additional information, refer to the Safety Data Sheet n° FP11265 available on our website.

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